

ULTRACUT 77S is a dark colored, active cutting/boring oil containing sulfur and fat for use in medium to heavy-duty applications. These components make **ULTRACUT 77S** suitable for gun drilling and gun boring of ferrous metals where smooth finishes and long tool life are important. It is chlorine free.

Typical Characteristics

| | |
|---------------------------|------|
| Flash Point, C.O.C., F° | 326 |
| Total Sulfur, % | 1.4 |
| Active Sulfur, % | .54 |
| Fat, % | 7.0 |
| Gravity, API | 32.8 |
| Specific Gravity, 60/60°F | .875 |
| VISCOSITY: | |
| 100°F SUS | 75 |
| 210°F SUS | 37.8 |
| 40°F, cSt | 13.5 |
| 100° cSt | 3.39 |

CHEMICAL NAME

Hydrotreated heavy naphthenic, distillate, petroleum.
Slightly combustible: OSHA/NFPA Class 111B

SOLD EXCLUSIVELY BY:


General Products & Supply Inc.

101 Technology Lane
Export, PA 15632

Reorder LAL77S
800-548-2080



BUY USA

(800) 548-2080
www.gmpgeneralproducts.com



Engineered
Maintenance
Lubricants

ULTRACUT 77S

- Chlorine Free
- Use On Ferrous Metals
- Extends Tool Life
- Provides Smooth Finishes

Hazard warning label NOT
REQUIRED under OSHA Hazard
Communication Standard

DOT Proper Shipping Name:
Petroleum Lubricating Oil

KEEP OUT OF REACH OF CHILDREN
NET CONTENTS: 330 GAL(S)

GHS



SIGNAL WORD: WARNING

HAZARD STATEMENTS

H320 - Causes eye irritation
H315 - Causes skin irritation

PRECAUTIONARY STATEMENTS

P302+352 - IF ON SKIN: Wash with soap and water.
P305+351+338 - IF IN EYES: Rinse continuously with water for several minutes. Remove contact lenses if present and easy to do. Continue rinsing.

FIRST AID

Eye Contact: Flush with water for several minutes. If effects occur, consult a physician.
Skin Contact: Wash with soap and water. Remove contaminated clothing and wash before reuse. Get medical attention if needed.
Inhalation: If symptoms develop, move victim to fresh air. If symptoms persist, obtain medical attention.
Ingestion: Rinse mouth with water. If symptoms develop, obtain medical attention.

HANDLING PRECAUTIONS

Avoid contact with eyes, skin, or clothing.
Keep away from sources of ignition.
Handle with care and avoid spillage on the floor (slippage).
Do not cut, weld, drill, grind, braze, or solder container.

D.O.T. SHIPPING INFORMATION

Not Considered DOT hazardous

BATCH NUMBER:
152945991